

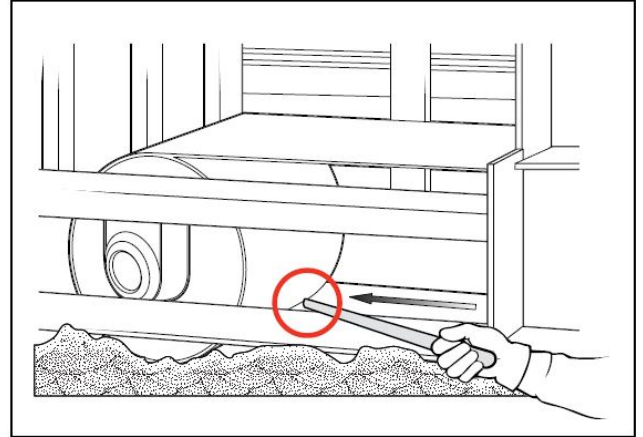
MANUFACTURING SAFETY ALERT

Ask Yourself
“Could it happen here?”

DESCRIPTION OF EVENT

Unguarded Tail Spool - Amputation

While working with an unguarded tail spool, a worker used a stick to clear debris from the underside of the belt. When the stick got caught in the spool, the worker instinctively held on to the stick, and his arm followed it into the nip point, leading to an amputation.



SUGGESTED ACTIONS

- 1) Ensure that all tail spools and moving parts are adequately guarded.
- 2) Locking out the conveyor prior to removing debris from the moving parts is the safest way to clean these areas.
- 3) Do not use objects such as sticks to remove debris on moving parts.

MOST IMPORTANT TAKE AWAY

Before cleaning tail spools lock out the conveyor.

