

DESCRIPTION OF EVENT

Lockout Verified | *Lockout Violation*

Two lockouts were conducted by two separate workers. A millwright locked out the main air for the Log Processing In-feed using a scissor clamp and a maintenance person also locked out the main air for the Log Processing In-feed. Both lockouts were verified and documented by a supervisor.

The main air was locked out with the valve in the **OPEN position** so the energy was **not isolated** (see image example).

A different supervisor performing a safety check discovered the lockout violation and an Investigation was initiated.



SUGGESTED ACTIONS

- Review the current lockout verification process to determine if adequate verifier competency assessments are being performed. Develop a lockout verifier assessment if no system is present.
- The employees and supervisors that participated in the lockout violation should undergo re-training on the lockout process.
- This incident is being shared with industry to remind others to review lockout processes.

IMPORTANT TAKE AWAY

Regularly verify the competency of lockout verifiers to ensure best safety practices are in place.

